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Technical Information
The Art of Powerful Cleaning...

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Title: Production Rates AB1030 / AB1060

MACHINE TYPE	SURFACE	ABRASIVE TYPE USED	ABRASIVE SIZE	SURFACE QUALITY	AVERAGE PRODUCTION RATE PER HOUR
AIRBLAST 1030	Steel: Millscale rust	Alu-oxide	0,5 - 1,0 mm	SA 2½ (SP 10)	0,6 - 1,0 m ²
	Steel Painted & corroded	Alu-oxide	0,5 - 1,0 mm	SA 2½ (SP 10)	0,8 - 1,1 m ²
	Steel blasted Primer coated	Alu-oxide	0,5 - 1,0 mm	SA 2½ (SP 10)	1,0 - 1,3 m ²
	Steel chlorinated Rubber coated	Alu-oxide	0,5 - 1,0 mm	SA 2½ (SP 10)	0,4 - 0,5 m ²
	Stainless steel Weldseams	Glassbeads	0,1 - 0,2 mm	Polished	Decoloration ± 50 m / 22 mm wth.
	Concrete stone	Alu-oxide Olivine sand	0,5 - 1,0 mm TS 24	Cleaning	Only small surfaces
	Glass & Marble	Alu-oxide	200 / 150 / 80	Decoration	Depending on complexity of the design
Glassbeads		0,1 - 0,2 mm			

MACHINE TYPE	SURFACE	ABRASIVE TYPE USED	ABRASIVE USED	SURFACE QUALITY	AVERAGE PRODUCTION RATE PER HOUR
AIRBLAST 1060	Steel: Millscale rust	Alu-oxide Steel grit	0,8 - 1,2 mm. G17 / G24	SA 2½ (SP 10)	4 - 6 m ² / 3 - 5 m ²
	Steel Painted & corroded	Alu-oxide Steel grit	0,5 - 1,0 mm. G17 / G24	SA 2½ (SP 10)	4 - 6 m ² / 3 - 5 m ²
	Steel heavy corroded	Alu-oxide Steel grit	0,8 - 1,2 mm. G17 / G24	SA 2½ (SP 10)	3 - 5 m ² / 2 - 4 m ²
	Steel blasted Primer coated	Alu-oxide Steel grit	0,8 - 1,2 mm. G17 / G24	SA 2½ (SP 10)	5 - 7 m ² / 4 - 6 m ²
	Steel chlorinated Rubber coated	Alu-oxide Steel grit	0,5 - 1,0 mm G17 / G24	SA 2½ (SP 10)	1½ - 3 m ² / 1½ - 3 m ²
	Stainless steel Weldseams	Glassbeads	0,1 - 0,2 mm	Polished	Decoloration ± 90 m / 50 mm wth.
	Concrete new	Alu-oxide	0,8 - 1,2 mm.	Removal of top cement layer	8 - 12 m ² (walls) 15 - 18 m ² (floors)
	Concrete painted	Alu-oxide Olivine sand	0,8 - 1,2 mm TS 24	Removal of paint layer	7 - 12 m ² (walls)
	Concrete Floorcoating	Alu-oxide	0,8 - 1,2 mm.	Removal of coatings	Depending on type thickness (4 - 12 m ²)
	Weldseams	Alu-oxide	200 / 150 / 80 0,1 - 0,2 mm	Decoration	± 90 m / 50 mm wth.