



# **XTREME™ MIX**

plural-component airless spray package



*An easy-to-use, mobile and dependable proportioner used with the toughest plural-component, protective coating materials*

XTREME MIX REDUCES WASTE



**USE ONLY**  
What You Need

## Why Waste Paint?

With Graco's Xtreme Mix proportioner, you'll never mix more than you need. Xtreme Mix is easy to use, portable, and mixes on demand so you save on both wasted materials and labor. Xtreme Mix handles hard-to-spray, 100% solids coatings even in the harshest environments.

**Xtreme Mix... it pays to mix it right!**

## Use Xtreme Mix for

- Shipbuilding
- Marine and Offshore Corrosion Protection
- Railcar Manufacturing and Repair
- Container Manufacturing
- Structural Steel Coating
- Tank, Pipe Coatings and Linings
- Floor Coatings
- Processing Plants

## Save Money While Reducing Waste

- ▶ Reduces waste by up to 25%
- ▶ Sprays tough, 100% solids coatings under the harshest conditions!
- ▶ Designed for short pot-life materials
- ▶ Easy-to-use
- ▶ Portable design—go where the job is!



# XTREME MIX FEATURES

give you the best value in the market

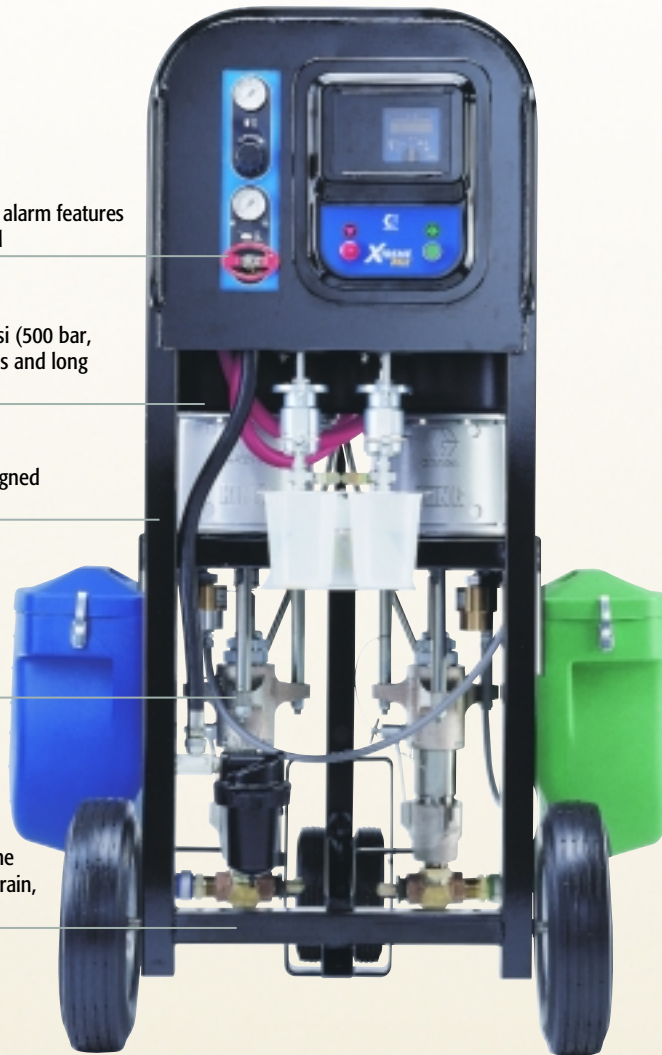
**Ratio Assurance** - Shutdown and alarm features prevent spraying off-ratio material

**High Pressure** - Rated for 7250 psi (500 bar, 50 MPa) to handle tough materials and long hose lengths

**Portability** - Standard cart is designed for easy handling by one person

**Xtreme Lower** - Uses the field-proven, easy-to-maintain Xtreme lower

**Reliability and Dependability** - Rugged construction withstands the harshest environments, including rain, sleet and snow



- Easy-to-use controls
- Approved for hazardous locations
- Reporting capabilities



- Metering valves - Xtreme Mix gets it right every time!

## HIGH PERFORMANCE SPRAYING

Choose from Graco's complete line of airless sprayers



Ultra<sup>®</sup>Max electronic airless sprayers are ideal for spraying a wide range of architectural coatings for residential, industrial and heavy maintenance jobs.

GMax<sup>™</sup> sprayers are high-output performers for residential to heavy industrial jobs.

# XTREME MIX

## selection and savings ROI

### Xtreme Mix Selection Guide

Model	Maximum Working Pressure	Flow Rate @ 1:1 Ratio and 40 cpm	Flow Rate @ 4:1 Ratio and 40 cpm	Flow Rate @ 10:1 Ratio and 40 cpm
Xtreme Mix 45:1	4500 psi (310 bar, 31 MPa)	5.3 gpm (20.1 lpm)	3.3 gpm (12.5 lpm)	2.9 gpm (11.0 lpm)
Xtreme Mix 56:1	5600 psi (386 bar, 38.6 MPa)	4.5 gpm (17.0 lpm)	2.8 gpm (10.6 lpm)	2.5 gpm (9.5 lpm)
Xtreme Mix 68:1	6800 psi (469 bar, 46.9 MPa)	3.9 gpm (14.8 lpm)	2.4 gpm (9.1 lpm)	2.1 gpm (7.9 lpm)
Xtreme Mix 80:1	7250 psi (500 bar, 50.0 MPa)	3.1 gpm (11.7 lpm)	1.9 gpm (7.2 lpm)	1.7 gpm (6.4 lpm)

### Typical Payoff in Less Than Six Months!

Compare Xtreme Mix to hand-mixing and see how much you'll save.

Material Cost per Gallon	Hand-Mixing	Xtreme Mix with Solvent Pump
Average cost of coating per gallon	\$30	\$30 <b>A</b>
<b>Material Usage</b>		
Average number of times a flush is done per day	2	2 <b>B</b>
Average amount of wasted coating per flush (gallons)	3	1 <b>C</b>
Average amount of coating left over from hand-mixing (gallons)	2	0 <b>D</b>
<b>Analysis</b>		
Amount of wasted coating per day from flushing (gallons)	6	2 <b>E = B x C</b>
Average cost of wasted coating	\$180	\$60 <b>F = A x E</b>
Average cost of wasted coating from hand-mixing	\$60	\$0 <b>G = A x D</b>
<b>Total wasted coating per day</b>	\$240 <b>J</b>	\$60 <b>H = F + G</b>
<b>Savings from Xtreme Mix when compared to hand-mixing per day</b>		\$180 <b>I = J - H</b>
<b>Total annual savings*</b>		\$45,000 <b>K = I x 250**</b>

\* Get even more savings when considering solvent usage and labor (not included in this figure)  
 \*\*Average number of working days per year

**Call your Graco® distributor today for a free demo!**



HydraMax™ sprayers are revolutionizing the gas-hydraulic market with industry-leading technology, high performance and innovative features.

Xtreme high performance airless sprayers offer power, performance and dependability with the lowest operating costs in the industry.

Xtreme Mix is an easy-to-use, mobile, plural-component airless spray package designed to reduce waste by 25% and quickly pay for itself!

# EASY TO USE AND OPERATE!

Save money, with less waste

## 6 Simple Steps to Setup and Spray



- 1** Turn on air supply
- 2** Fill tanks with material
- 3** Turn selector to *Prime* to load each pump
- 4** Turn selector to *Spray*
- 5** Set desired ratio
- 6** Press green start button and you're ready to spray!



## Why Plural-Component Materials?

Plural-component materials give the benefit of a harder, more durable finish which provides extra protection against corrosion. These coatings are often harder to handle high solids, with high viscosities and short pot lives. Xtreme Mix makes it easy!

## ABOUT GRACO

Founded in 1926, Graco is a world leader in fluid handling systems and components. Graco products move, measure, control, dispense and apply a wide range of fluids and viscous materials used in vehicle lubrication, commercial and industrial settings.

The company's success is based on its unwavering commitment to technical excellence, world-class manufacturing and unparalleled customer service. Working closely with qualified distributors, Graco offers systems, products and technology which set the quality standard in a wide range of fluid handling solutions. Graco provides equipment for spray finishing, protective coating, paint circulation, lubrication, and dispensing sealants and adhesives, along with power application equipment for the contractor industry. Graco's ongoing investment in fluid management and control will continue to provide innovative solutions to a diverse global market.

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